

Customer	:	CU-DAR001 Dart Helicopters Services
Job Number	:	34306
Estimate Number	:	10600
P.O. Number	:	N/A
This Issue	:	8/28/2007      S.O. No. : N/A
Prsht Rev.	:	NC
First Issue	:	N/A      Type : PURCHASED PARTS
Previous Run	:	26216
Written By	:	<u>JJ 07.08.28</u>
Checked & Approved By	:	<u>[Signature]</u>
Comment	:	Est: B 00.03.16 Re-format, laser cutting EC

Drawing Name	:	CLAMP
Part Number	:	D2519
Drawing Number	:	D2519 REV D
Project Number	:	N/A
Drawing Revision	:	D
Material	:	N/A
Due Date	:	9/21/2007

Qty:	100	Um:	Each
------	-----	-----	------

\_\_\_\_\_

[illegible]

CL07/08/29

[illegible]

1000

1275/26

[illegible]

Er 7/09/26



JAN 07-10-06

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/08/09	1	Permanent change		07/08/09		U	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/10/10  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 8/28/2007 3:22:43 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 34306

Part Number: D2519

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*count*  
*09/10/11* *(400)*

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
Tumble

*M/A* *09/10/11*

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *57457*

*07/10/12* *(100)*

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*(100)*  
*09/10/12*

Job Completion



*09/10/12*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

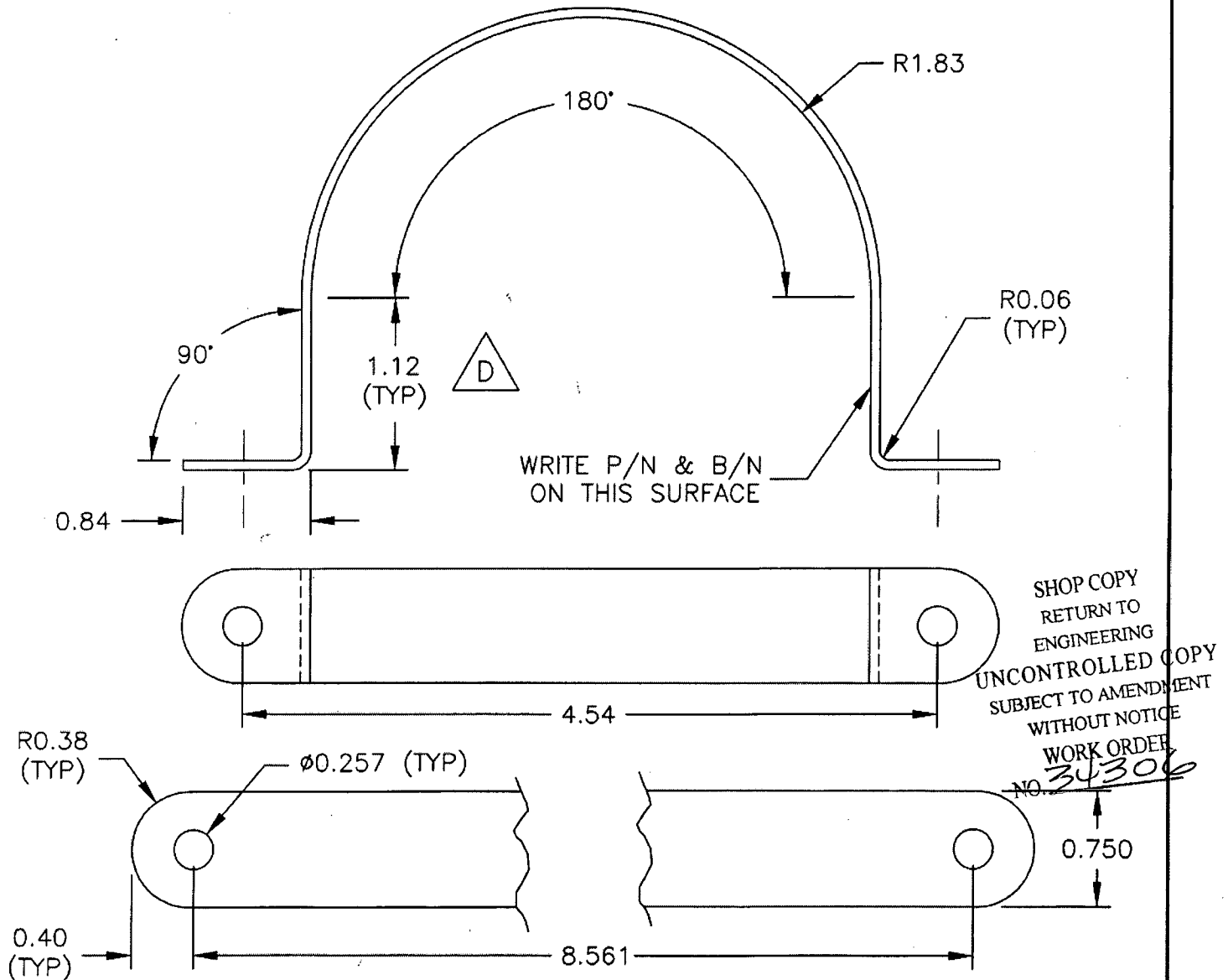
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN <i>RT</i>	DRAWN BY <i>RT</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2519	REV. D SHEET 1 OF 1
DATE 04.11.08		TITLE CLAMP	SCALE 1:1
A	95.11.28	NEW ISSUE	
B	97.03.24	ADD MATERIAL SPECIFICATION	
C	00.02.29	REDRAWN; ADDED FLAT PATTERN	
D	04.11.08	1.12 WAS 0.93	

**RELEASED**  
04.11.26**NOTES:**

- 1) MATERIAL: AISI 304/316 SS 0.063 (16 GAUGE) THICK, (REF. DART SPEC. M304S16GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSION ARE IN INCHES
- 4) IDENTIFY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER ON SURFACE SHOWN

**D2519 FLAT PATTERN**





180 AVENUE LABROSSE  
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1  
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

VENDU À / SOLD TO

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON, K6A 1K7



# BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2007/09/24	0374670

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON, K6A 1K7

	CODE DE CLIENT CUSTOMER CODE	N° DE CONTRAT JOB NO.	N° COMMANDE PO NO.	VIA SHIP VIA
DART	GFI-0299	J0167590	PO00004482	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.		DESCRIPTION	
100	D2519F		CLAMP	
			CERTIFICATE OF CONFORMANCE REQ	

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION  
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

RECU PAR / RECEIVED BY





**CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE**



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE  
POINTE CLAIRE, QC  
H9R 1A1

**DART AEROSPACE LTD**  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	2	OUR JOB NO	J0167590	SHIPPING MEMO	0374670	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
-	100 PCS	PO00004482	D2519F	D	CLAMP	D
MATERIAL		SUPPLIED BY		MAT. REL. NO.		
S.S.T 304		SAMUEL / UGINE & ALZ		533008 ATT'D		
PROCESS		PROCESSOR		RELEASE NOTE #		
1						
2						
3						
4						
5						
6						
7						
8						
9						

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **25 SEPTEMBER 2007**

G.F.I. Q.C. REP.

*Dalton Henrich*

**LES ÉTAUX  
SPÉCIALISÉS  
SAMUEL**

Programme d'Assurance Qualité Enregistré / Registered Q.A. Program  
ISO 9001:2000 AS9100

**LETTRE DE CONFORMITÉ --LETTER OF COMPLIANCE**

Date: 7 FEVRIER 2006

Company Name: G.F.I. Division of Thomas & Betts limited  
Address: 180 avenue Labrosse  
City: Pointe Claire, Qué.  
Zip Code: H9R 1A1

# du client: 68417

Customer's order #:

# de commande SSMQ: 851031  
SSMQ's Order #:

La présente est pour certifier que le matériel détaillé ci-dessous est conforme aux exigences de votre commande et des normes du grade tel que décrit:

The following is to certify that the material listed below meets your order requirements and grade standards as described:

Notre/Our Item #	# de pièces/ # of pieces	Épaisseur/Grandeur Gauge/Size	Alliage/Trempe Alloy/Temper	Spécification / Specification	Lot/Heat
1	10	.062" X 48" X 96"	304 2B		533008

Bien à vous,  
Yours truly,

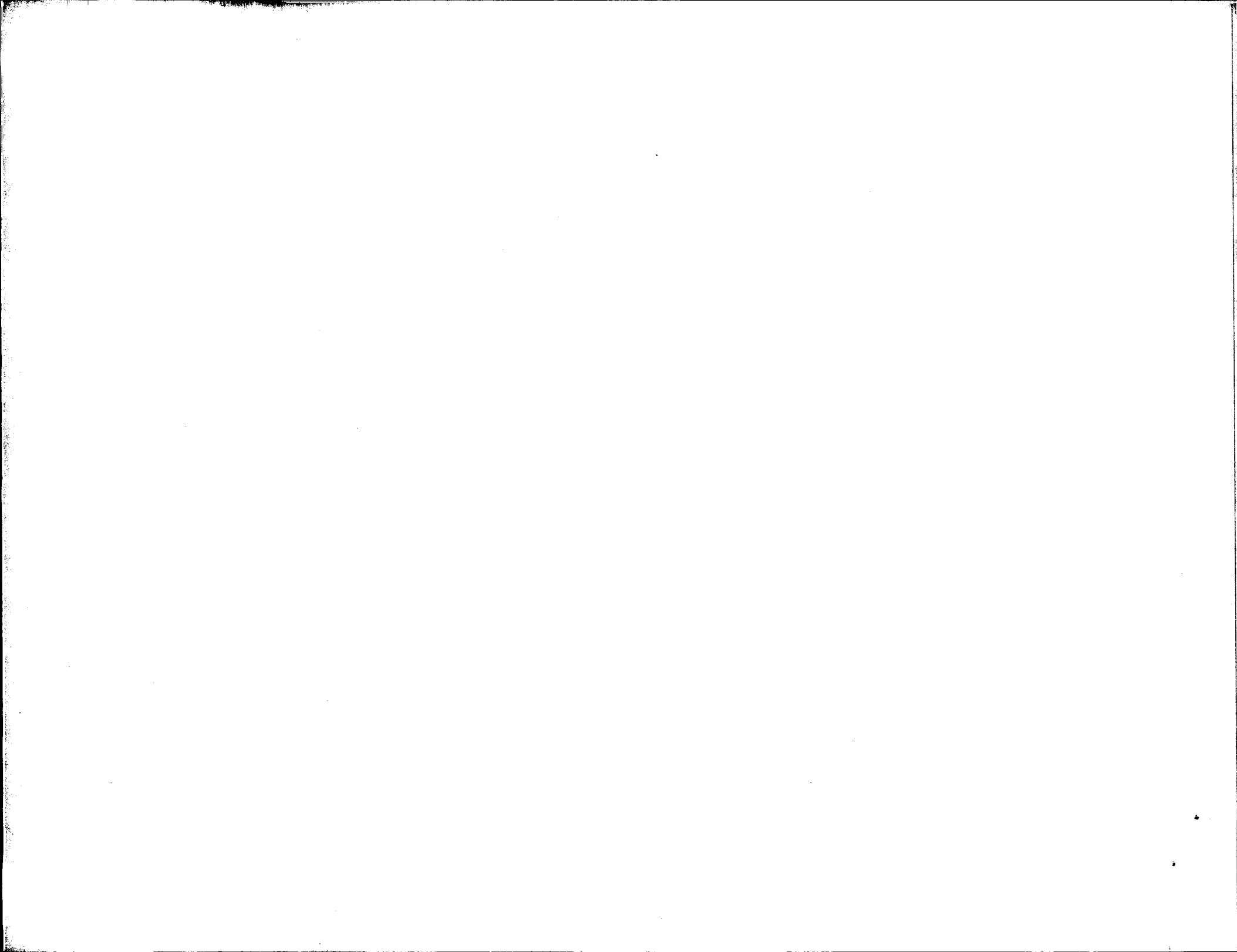
*Marie Griffiths*

Commis à l'administration.  
Administration Clerk.

LES MÉTAUX SPÉCIALISÉS SAMUEL, 21525 CLARK-GRAHAM, BAIE D'URFÉ, QUÉBEC H9X 3T5  
SAMUEL SPECIALITY METALS, 21525 CLARK-GRAHAM, BAIE D'URFÉ, QUÉBEC H9X 3T5

TÉL: 514-457-3399  
FAX: 514-457-9393

LET. DE. COM 12/01/C





# UGINE & ALZ

Groupes Arcelor

UGINE & ALZ France  
Immeuble 'La Pacific'  
11/13, cours Valmy - La Défense 7  
92800 PUTBAUX FRANCE  
Tél. +33 1 41 25 60 20 Télécopie +33 1 41 25 60 07  
NIP: FR67383719085

## PACKING LIST TEST REPORT

Mill Ref : 5UAS29275 04  
Your REF : SAMUEL C97613 304/304L 2B  
Agent's Ref : 48 WIDE COIL  
Our REF : 05130F035919/B2794  
Pa  
Di  
Reference

SEE ADDRESS OPPOSITE

Sold To :

Ship to :  
SAMUEL ET FILS LTEE  
2225 FRANCIS HUGUES  
H7SIN5 LAVAL CANADA

SAMUEL ET FILS LTEE  
2225 FRANCIS HUGUES  
H7SIN5 LAVAL CANADA

06102005	Customer	Involved	Agent's No	Country	O/A leadtime	File/Load Doc	Dispatch From
151316	60158	60158	572/***	056	Sept 2005	73206/75233	ISBERGUES (BONCOURRE REYNALDE)
By : Shipping Agent: TMFOPERATING Instructions :							DDP3 MTR (Delivered Duty and Taxes includ. M Forwarding Agent : OCEAN LOGISTICS

Number of parcels : 2

Mill Ref : 144210  
UGINOX 18-9 L COLD ROLLED 2B FINISH  
Marks : P.O. C97613 AISI304/304L 2B 0,059" X 48" X COIL

STEEL COILS AISI304L

Edges CL

Item No	Lot No	Packing No	Size/Dimensions	Thickness	Quantity	Net Weight in Kg	Gross Weight in Kg	N
1	63190	L7011	1219,20 48" X 0,059"	1,490 212	1	5560	5593	
1	63190	L7014	1219,20 48" X 0,059"	1,490 212	1	5560	5593	
(Certificate requested)					Total per item 1 (Complete)			
					Packing list total			
					2	11120	11186	2
					2	11120	11186	2

Mill Ref. / Item	Lot No	Heat No	C %	Si %	Mn %	Ni %	Cr %	Mo %	Ti %	N %	CU %						
144210/1	63190	533008	0,022	0,49	1,49	8,02	18,06			0,060	0,240						S 0,0
Mill Ref. / Item	Lot No	Heat No	(1)	TS PSI	YS PSI	Elongation 80mm	Hardness	GG	BRICH	Bend							Res Quali
144210/1	63190	533008	T	94105	45530	48	48	85HRB									M. TJ (1) Tran

REMINDER Our deliveries are subject only to our general conditions of export sale as listed on the reverse of our order acknowledgement  
which has been sent to you and stipulating more particularly a clause on the TRANSFER OF PROPERTY  
UGINE & ALZ France, s.a. au capital de 355.057.725 EURCS - R.C.S. Nanterre 382 719 083 Siège social: Immeuble 'La Pacific' 11/13, cours Valmy - La Défense 7 - 92800 PUTBAUX FRANCE